

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **Metal Technology Europe sp. z.o.o.**
Grunwaldzka 229
85-451 Bydgoszcz
Poland

is qualified to perform welding work within the range of certification of:

Classification level CL 1 and type of activity
P – production,
according to EN 15085-2:2020

Field of application: New build of rail vehicles and their components:

Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
135	8.1	t: ≥ 3.0 mm D ≥ 20 mm	FW
		t = 3-160 mm	BW
141/135	8.1	t = 3-220 mm D ≥ 20 mm	BW
		t = 3-22,5 mm D $\geq 44,5$ mm	FW

(continuation: see reverse)

Responsible welding coordinator: Tomasz Małecki, level A, IWE, born: 04.08.1979
(external)

Deputy with equal rights: - born: -

Deputy: Łukasz Wiertelwski, level C born: 03.10.1988

Comments: see reverse

Certificate no.: TUVRh/15085/CL1/PL035/24

Valid: from 08.01.2025 to 07.01.2028

Issued on: 09.01.2025

Auditor: Tomasz Jankowski

General regulations (see reverse)



Dylewski
Michał Dylewski
Certification Body

Continuation of range of certification

Procesy spawania wg EN ISO 4063	Grupa materiałowa wg ISO/TR 15608	Wymiary	Uwagi
135	1.2	t = 3-200 mm	BW
		t ≥ 5 mm D ≥ 44,5 mm	FW
141/135	1.2	t = 3-60 mm D ≥ 20 mm	BW
141	8.1	t = 1,0-30 mm D ≥ 8,0 mm	FW
	1.2	t = 3-20 mm D ≥ 44,45 mm	BW
138/136	1.1	t = 3-24 mm	BW
		t = 3-24 mm	FW
141	23.1	t = 3-30 mm	BW

Comments:

Certification conditions EN 15085-2 are available on:
www.tuv.pl/zalaczniki

The responsible welding coordinator Mr Tomasz Małeckı is authorized to test the qualification of welders according to the applicable standards within the range of certification of this Certificate.

Register address company

Metal Technology Europe sp. z.o.o.
ul. Białostocka 2A
85-860 Bydgoszcz

General regulations

according to EN 15085-2:2020.

Revocation of the Certificate

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,

– the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files